



Geon™ Vinyl Flexible XV3845

Flexible Polyvinyl Chloride

Key Characteristics

General	
Material Status	• Commercial: Active
Regional Availability	• Africa & Middle East • Asia Pacific • Europe • Latin America • North America
Features	• Food Contact Acceptable
Uses	• Bottles • Medical Devices
Agency Ratings	• FDA Food Contact, Unspecified Rating • FDA Unspecified Rating
Appearance	• Clear/Transparent
Forms	• Pellets
Processing Method	• Blow Molding

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Specific Gravity	1.30	1.30	ASTM D792
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Strength ² (Break)	3860 psi	26.6 MPa	ASTM D638
Tensile Elongation ² (Break)	200 %	200 %	ASTM D638
Hardness	Typical Value (English)	Typical Value (SI)	Test Method
Durometer Hardness (Shore D, 10 sec)	60	60	ASTM D2240
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Brittleness Temperature	-76.0 °F	-60.0 °C	ASTM D746

Additional Information

NOTE: All ingredients used in the formulation of this compound are listed in the United States FDA Code of Federal Regulations, Title 21. The only restriction is that the plasticizer is "For foods of high water content only". This statement is only an overview of the FDA listings for this product. It is the customer's responsibility to ensure that the compound is suitable for its intended application.

NOTE: Fill temperature must be below 150°F.

NOTE: Not to be used to package milk.

Notes

¹ Typical values are not to be construed as specifications.

² Type IV, 20 in/min (510 mm/min)

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